



P-68™ Primer™

Weld-On® P-68 Primer™ is a code compliant, THF-free primer with 30% lower solvent emission rate and significantly reduced odorous fumes than the current products in the market – resulting in an improved workplace environment for pipe installers.

The P-68 Primer is a clear or purple, ultra low VOC, fast acting primer that rapidly softens and dissolves the joining surfaces of PVC and CPVC pipe and fittings prior to the application of solvent cement.

PRODUCT SPECIFICATIONS

Pipe type	All Rigid CPVC and PVC
Primer Use	Soften and dissolve the joining surfaces of PVC and CPVC pipe and fittings prior to the application of solvent cement
Color	Clear or Purple
Performance Specification	ASTM F656 SCAQMD Rule 1168/316A NSF/ANSI Standard 14 and 61 Uniform Plumbing Code
Brookfield Viscosity	Water-thin
Specific Gravity	0.857 ± 0.04 (both clear and purple)
VOC Emissions	398 g/L
Shelf Life	3 Years
LEED Compliant	Credit can be earned per LEED® (Leadership in Energy and Environmental Design), IEQ Credit 4.1

- Ultra low VOC emissions. Meets SCAQMD Rule 1168/316A.
- GreenGuard Gold certified. Visit the UL Sustainable Database at www.spot.ul.com to find all the sustainable credits covered by UL GreenGuard Gold.
- High strength performance. Meets ASTM F656 and the Uniform Plumbing Code. Certified by NSF International.



PW-G/DW/SW



PW-G/DW/SW
U.P. Code
Purple Only



SPECIAL PRECAUTION

Weld-On solvent products must never be used in plastic piping system using or being tested by compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems.

Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of granules or pellets of calcium hypochlorite with solvent cements and primers (including their vapors) may result in a violent chemical reaction if a water solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer.

Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.

Refer to website for complete Terms and Conditions.

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