



Materials/Finishes:	Plain Carbon Steel (425B)	Electro- Galvanized (425G)
	Hot-Dip Galvanized (425HDG)	T-304 Stainless Steel (425SS)
	T-316 Stainless Steel (425SX)	
Variants:	N/A	
Service:	Designed to be used in conjunction with a base stand to support pipe running close to the floor. U-bolt secures pipe to saddle.	
Approvals:	Complies with Federal Specification WW-H-171-E (Type# 37), A-A-1192 A (Type# 36) and Manufacturers' Standardization Society MSS SP-58 (Type# 37).	
Ordering:	Specify figure number, finish and size	
Notes:	Specify size, figure number and finish. Base stand ordered separately. Requires accurate center line of pipe to floor dimension ("L"). Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of it's individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design.	

PIPE SIZE	PIPE SIZE	B	WGT EACH (lbs) *Saddle only
	A		
4	3	4-3/16	6.72
5	3	4-13/16	7.30
6	3	5-7/16	11.06
8	3	6-15/16	14.30
10	3	8-7/16	18.53
12	3	9-15/16	23.92
14	4	10-15/16	39.10
16	4	12-3/8	44.47
18	4	13-7/8	52.95
20	6	15-3/8	84.72
24	6	17-15/16	100.00
30	6	21-5/16	113.10
36	8	24-1/2	163.74

PROJECT INFORMATION			APPROVAL STAMP
Project:			Notes:
Address:			
Contractor:			
Engineer:			
Date:			
Approved	Approved as Noted	Not Approved	