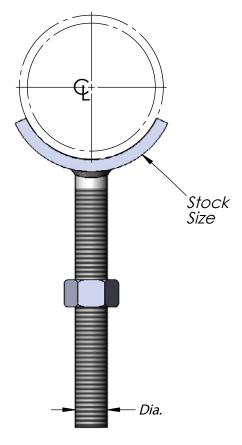


## FIG. 422 adjustable pipe support



Materials/Finishes:	Plain Carbon Steel (422B)	Electro-Galvanized (422G)
	Hot-Dip Galvanized (422HDG)	T-304 Stainless Steel (422SS)
	T-316 Stainless Steel (422SX)	
Variants:	N/A	
Service:	Designed to be used in conjunction with a base stand to support pipe running close to the floor. Threaded stud and nut provide adjustability.	
Approvals:	Complies with Manufatcturers' Standardization Society MSS SP-58 (Type# 38)	
Ordering:	Specify figure number, finish and pipe size	
Notes:	Base stand can be ordered separately (requires accurate center line of pipe to floor dimension). Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of it's individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design.	

PIPE SIZE	DIAMETER X LENGTH OF STEM	WGT EACH (lbs)
2	7/8 x 8	1.92
3	7/8 x 8	2.20
4	1x8	3.23
5	1 x 8	3.67
6	1-1/4 x 8	5.92
8	1-1/4 x 8	6.77
10	1-1/2 x 8	11.56
12	1-1/2 x 8	13.08

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PROJECT INFORMATION	APPROVAL STAMP
Project:	Notes:
Address:	
Contractor:	
Engineer:	
Date:	
Approved Approved as Noted Not Approved	