



Materials/Finishes:	Plain Carbon Steel (421B)	Electro-Galvanized (421G)
	Hot-Dip Galvanized (421HDG)	T-304 Stainless Steel (421SS)
	T-316 Stainless Steel (421SX)	
Variants:	N/A	
Service:	Designed to be used in conjunction with a base stand to support pipe running close to the floor.	
Approvals:	N/A	
Ordering:	Specify figure number, finish and pipe size	
Notes:	Base stand can be ordered separately (requires accurate center line of pipe to floor dimension. Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of its individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design.	

PIPE SIZE	PIPE SIZE, THREADED COUPLING	WGT EACH (lbs)
2	1-1/4	1.35
3	1-1/2	2.45
4	2	3.63
5	2	4.30
6	2-1/2	7.03
8	2-1/2	8.53
10	3	13.04
12	3	15.07

PROJECT INFORMATION			APPROVAL STAMP
Project:			Notes:
Address:			
Contractor:			
Engineer:			
Date:			
Approved	Approved as Noted	Not Approved	