



Materials/Finishes:	Plain Carbon Steel (420B)	Electro-Galvanized (420G)
	Hot-Dip Galvanized (420HDG)	T-304 Stainless Steel (420SS)
	T-316 Stainless Steel (420SX)	
Variants:	N/A	
Service:	Designed to be used in conjunction with a base stand to support pipe running close to the floor.	
Approvals:	Complies with Federal Specification WW-H-171-E (Type# 37), A-A-1192 A and Manufacturers' Standardization Society MSS SP-58 (Type# 36).	
Ordering:	Specify figure number, finish and pipe size	
Notes:	Base stand can be ordered separately (requires accurate center line of pipe to floor dimension). Due to the unknown variables within a field installation, Empire does not publish a maximum recommended load for a complete pipe support stanchion or any of its individual components. The customer /end-user is solely responsible for understanding the full capability of the piping system design.	

PIPE SIZE	DIAMETER X LENGTH OF STEM	WGT EACH (lbs)
2	7/8 x 6	1.57
3	7/8 x 6	1.85
4	1 x 6	2.70
5	1 x 6	3.14
6	1-1/4 x 6	4.90
8	1-1/4 x 6	5.75
10	1-1/2 x 6	9.88
12	1-1/2 x 6	11.40

PROJECT INFORMATION	APPROVAL STAMP
Project:	Notes:
Address:	
Contractor:	
Engineer:	
Date:	
Approved Approved as Noted Not Approved	