



Recommended Diablo Forstner Bit Speed Chart

Item Number	Cut Diameter (inches)	Recommended RPM	
		Softwood	Hardwood
FB-001	1/4"	800 - 3000	600 - 1500
FB-002	3/8"	800 - 2000	600 - 1500
FB-003	1/2"	800 - 1800	600 - 1200
FB-004	5/8"	800 - 1700	600 - 1200
FB-005	3/4"	1200 - 2500	1000 - 2000
FB-006	7/8"	1100 - 2000	900 - 1800
FB-007	1"	1100 - 1800	900 - 1600
FB-008	1-1/8"	1100 - 1800	900 - 1500
FB-009	1-1/4"	1100 - 1800	900 - 1500
FB-010	1-3/8"	1000 - 1700	800 - 1200
FB-011	1-1/2"	1000 - 1700	800 - 1200
FB-012	1-5/8"	1000 - 1700	800 - 1100
FB-013	1-3/4"	1000 - 1700	800 - 1100
FB-014	1-7/8"	900 - 1500	700 - 1000
FB-015	2"	900 - 1500	700 - 1000
FB-016	2-1/8"	900 - 1500	700 - 1000