

Available in  
Clear and Blue Formulas

# BLUE MONSTER® Weatherproof 1-Step PVC Cement



Blue Monster 1-Step PVC cement is a self-priming PVC pipe glue that requires no additional primer. Blue Monster's 1-step joining process simplifies installations by reducing labor and offers faster curing times before pressure testing.

Ideal for under-the-sink jobs and home remodels, Blue Monster 1-Step PVC cement can be used on all classes of rigid and flexible PVC pressure pipe. This includes pipe and fittings with an interference fit through 6 inches (160 mm) diameter, and Schedule 80 up to 4 inches (110 mm).

Blue Monster 1-Step PVC cement is made with the highest-quality materials and meets or exceeds ASTM Spec. D2564. Typical uses include potable water, pressure pipe, pool, irrigation, conduit, DWV, drain duct and sewer.

Cat #	Size	Case Pack	Weight
<b>Blue PVC Cement</b>			
76030	1/4 pint / 4 fl. oz. / 118 ml	24	10 lbs (4.5 kg)
76032	1/2 pint / 8 fl. oz. / 237 ml	24	16 lbs (7.3 kg)
76034	1 pint / 16 fl. oz. / 473 ml	12	15 lbs (6.8 kg)
76036	1 quart / 32 fl. oz. / .95 L	12	28 lbs (12.7 kg)
<b>Clear PVC Cement</b>			
76031	1/4 pint / 4 fl. oz. / 118 ml	24	10 lbs (4.5 kg)
76033	1/2 pint / 8 fl. oz. / 237 ml	24	16 lbs (7.3 kg)
76035	1 pint / 16 fl. oz. / 473 ml	12	15 lbs (6.8 kg)
76037	1 quart / 32 fl. oz. / .95 liter	12	28 lbs (12.7 kg)

For Material Safety Data Sheets, contact Mill-Rose or download directly from the Mill-Rose Clean-Fit website.

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- No Primer Required\*
- Fast Set, One-Step Cement
- Suitable for All Weather Conditions
- Effective on Wet or Dry Pipe
- Use in Hot or Cold Temperatures
- Great for Flexible PVC Pipe
- Allows for Immediate Pressure Testing
- Eco-Friendly - Low VOC

**Medium Body - Low VOC**  
Blue Monster 1-Step PVC cement emits less than 425 grams per liter VOC when tested according to SCAQMD method 316 A-92.



pw/dww/sw  
Standard 14  
Standard 61

\*Use without primer where acceptable by local code.



**MILL-ROSE**  
Clean-Fit Products

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**BLUE MONSTER®**



## Weatherproof 1-Step PVC Cement



### CLEAR 1-STEP PVC CEMENT

#### PRODUCT SPECIFICATIONS

Pipe type	All rigid PVC
Cement Uses	For industrial, irrigation, conduit, pool & spa, plumbing, PVC foam core and non-pressure application
Maximum Diameter	6 inches (160mm) 4 inches (110mm), Schedule 80
Color	Clear
Relative Set Time	Very Fast
Body	Medium Bodied
Performance Specification	ASTM D2564 SCAQMD Rule 1168/316A NSF/ANSI Standard 14 and 61 IAPMO Uniform Plumbing Code
Brookfield Viscosity	Minimum 500 cps
Specific Gravity	0.946 ± 0.04
VOC Emissions	416 g/L
Shelf Life	3 Years



### BLUE 1-STEP PVC CEMENT

#### PRODUCT SPECIFICATIONS

Pipe type	All rigid PVC
Cement Uses	For irrigation, DWV, pool & spa, plumbing and non-pressure application
Maximum Diameter	6 inches (160mm) 4 inches (110mm), Schedule 80
Color	Blue
Relative Set Time	Fast
Body	Medium Bodied
Performance Specification	ASTM D2564 SCAQMD Rule 1168/316A NSF/ANSI Standard 14 and 61 IAPMO Uniform Plumbing Code
Brookfield Viscosity	Minimum 500 cps
Specific Gravity	0.947 ± 0.04
VOC Emissions	416 g/L
Shelf Life	3 Years



**WARNING:** Cancer - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

#### SPECIAL PRECAUTION

Blue Monster solvent cements must never be used in plastic piping system using or being tested by compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems. Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of granules or pellets of calcium hypochlorite with solvent cements and primers (including their vapors) may result in a violent chemical reaction if a water solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers. This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer.

Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.



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