

Building connections that last™



Swage Nipples & Bull Plugs





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Swage Nipple Specifications

-  branded
- Conforms to MSS SP-95
- NPT threads on nipples conform to ASME B1.20.1
- Manufacturing facility is ISO 9001:2008 and ISO 14001
- Material conforms to ASTM A234 or ASME SA106
- Schedule 40 nipples have blue caps
- Schedule 80 nipples have green caps
- All Swage nipples are zinc electroplated
- ProPak™ Packaging



SCI ProPak™ System

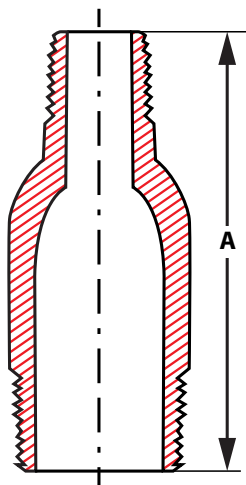


Fig. 44SN4 Schedule 40 Swage Nipple

Size in	Part Number Thread X Thread	Part Number Thread X Groove	Part Number Groove X Thread	Part Number Groove X Groove	A in	Master	Weight lb
2 x 1	44SN4020010	-	44SNGT4020010	-	6.5	12	1.9
2 x 1-1/4	44SN4020012	-	44SNGT4020012	-	6.5	12	2.3
2 x 1-1/2	44SN4020014	-	44SNGT4020014	-	6.5	12	2.9
2-1/2 x 1	44SN4024010	-	-	-	7.0	6	3.4
2-1/2 x 1-1/2	44SN4024014	-	-	-	7.0	6	3.4
2-1/2 x 2	44SN4024020	44SNTG4024020	44SNGT4024020	-	7.0	6	3.4
3 x 1	-	-	44SNGT4030010	-		4	4.7
3 x 1-1/2	-	-	44SNGT4030014	-		4	4.6
3 x 2	44SN4030020	44SNTG4030020	44SNGT4030020	44SNGG4030020	8.0	4	4.5
3 x 2-1/2	44SN4030024	44SNTG4030024	44SNGT4030024	-	8.0	4	4.9
4 x 2	44SN4040020	44SNTG4040020	44SNGT4040020	44SNGG4040020	9.0	3	6.6
4 x 2-1/2	44SN4040024	-	-	-	9.0	3	6.9
4 x 3	44SN4040030	44SNTG4040030	44SNGT4040030	44SNGG4040030	9.0	3	7.8
5 x 4	44SN4050040	-	-	-	11.0	3	15.0
6 x 3	44SN4060030	-	-	-	12.0	-	19.1
6 x 4	44SN4060040	-	44SNGT4060040	44SNGG4060040	12.0	-	18.3
8 x 4	44SN4080040	-	-	-	13.0	-	28.4
8 x 6	44SN4080060	-	-	-	13.0	-	31.6

Fig. 44SN8 Schedule 80 Swage Nipple

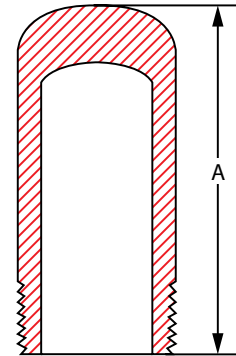
Size in	Part Number Thread X Thread	Part Number Thread X Groove	Part Number Groove X Thread	Part Number Groove X Groove	A in	Packing Inner / Master	Weight lb
1/2 x 1/4	44SN8004002	-	-	-	6.5	15 / 120	0.20
1/2 x 3/8	44SN8004003	-	-	-	6.5	15 / 120	0.22
3/4 x 1/2	44SN8006004	-	-	-	6.5	8 / 64	0.38
1 x 1/4	44SN8010002	-	-	-	7.0	5 / 40	0.46
1 x 1/2	44SN8010004	-	-	-	7.0	5 / 40	0.49
1 x 3/4	44SN8010006	-	-	-	7.0	5 / 40	0.55
2 x 1/2	44SN8020004	-	-	-		12	2.9
2 x 3/4	44SN8020006	-	-	-		12	2.5
2 x 1	44SN8020010	-	44SNGT8020010	-	8.0	12	2.3
2 x 1-1/4	44SN8020012	-	44SNGT8020012	-	8.0	12	2.2
2 x 1-1/2	44SN8020014	-	44SNGT8020014	-	9.0	12	2.0
2-1/2 x 2	44SN8024020	44SNTG8024020	44SNGT8024020	-	9.0	6	3.5
3 x 1	44SN8030010	-	44SNGT8030010	-	9.0	4	6.3
3 x 1-1/2	-	-	44SNGT8030014	-	11.0	4	6.2
3 x 2	44SN8030020	44SNTG8030020	44SNGT8030020	44SNGG8030020	12.0	4	6.0
3 x 2-1/2	44SN8030024	-	44SNGT8030024	44SNGG8030024	12.0	4	5.6
4 x 1	44SN8040010	-	44SNGT8040010	-	13.0	3	9.5
4 x 2	44SN8040020	44SNTG8040020	44SNGT8040020	44SNGG8040020	13.0	3	9.3
4 x 3	44SN8040030	44SNTG8040030	44SNGT8040030	44SNGG8040030		3	10.3
5 x 4	44SN8050040	-	-	-		3	17.3
6 x 3	44SN8060030	-	-	-		-	20.1
6 x 4	44SN8060040	-	-	-		-	18.3
6 x 5	44SN8060050	-	-	-		-	25.0
8 x 6	44SN8080060	-	-	-		-	37.0

Fig. 44BP4 Schedule 40 Bull Plug

Size in	Part Number	A in	Master	Weight lb
2"	44BP4020	4.0	18	2.3
2-1/2"	44BP4024	5.0	12	3.5
3"	44BP4030	6.0	4	5.9
4"	44BP4040	7.00	3	7.9

**Fig. 44BP8 Schedule 80 Bull Plug**

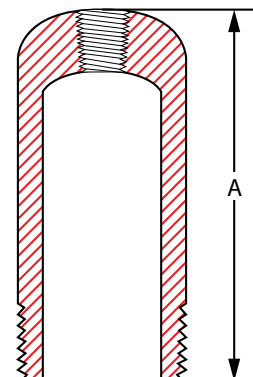
Size in	Part Number	A in	Master	Weight lb
2"	44BP8020	4.0	18	2.7
2-1/2"	44BP8024	5.0	12	3.8
3"	44BP8030	6.0	4	6.8
4"	44BP8040	7.0	3	9.7

**Fig. 44BPT4 Schedule 40 Bull Plug w/ Tap**

Size in	Part Number	A in	Master	Weight lb
2" x 1/4" Tap	44BPT4020002	4.0	18	2.2
2" x 1/2" Tap	44BPT4020004	5.0	18	2.2
3" x 1/2" Tap	44BPT4030004	6.0	4	5.8
4" x 1/2" Tap	44BPT4040004	7.0	3	7.8

**Fig. 44BPT8 Schedule 80 Bull Plug w/ Tap**

Size in	Part Number	A in	Master	Weight lb
2" x 1/4" Tap	44BPT8020002	4.0	18	2.6
2" x 1/2" Tap	44BPT8020004	5.0	18	2.6
3" x 1/2" Tap	44BPT8030004	6.0	4	6.7
4" x 1/2" Tap	44BPT8040004	7.0	3	9.5



About ASC Engineered Solutions

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