



Solvent Cements Product

**Low VOC Solvent Cements, Primers & Accessories**

# **Low VOC Solvent Cements, Primers & Accessories**



## **PRODUCT**

**Contact Spears® for any Information not found.**

Solvent Cements Product  
**PVC Low VOC Cements**



Professional grade solvent cements developed for contractors' essential needs in joining PVC, CPVC and ABS pipe and fittings.

- NSF® Certified & Listed for use in piping applications such as potable water, turf, irrigation, pool & spa, industrial, plumbing, DWV, and/or sewer, plus special applications including fire protection, chemical waste, and ultra-pure water.
- Meets ASTM Standards for solvent cements and primers used for plastic pipe installation.
- Environmentally friendly. LEED® Compliant (Leadership in Energy and Environmental Design). Credit can be gained through the use of Spears® Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit toward LEED® certification for green building.

### PVC Low VOC Cements

Regular, Medium, heavy and extra heavy bodied cements are specifically formulated for PVC pipe in virtually every schedule and in sizes with interference fit to 30" diameter.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life



**PVC-00 CLEAR:** Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4". Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

#### PVC-00 Clear Regular Body PVC Cement

| Part Number                | Size            | Std Pk | Mstr Ctn | Prod Code |
|----------------------------|-----------------|--------|----------|-----------|
| <a href="#">PVC00C-005</a> | <b>1/4 Pint</b> | 24     | 0        | 705       |
| <a href="#">PVC00C-010</a> | <b>1/2 Pint</b> | 24     | 0        | 705       |
| <a href="#">PVC00C-020</a> | <b>Pint</b>     | 12     | 0        | 705       |
| <a href="#">PVC00C-030</a> | <b>Quart</b>    | 12     | 0        | 705       |
| <a href="#">PVC00C-040</a> | <b>Gallon</b>   | 6      | 0        | 705       |



**PVC-02 CLEAR:** Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4" diameter. Goes on clear, dries clearest and is slightly thicker than PVC-00. Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

#### PVC-02 Clear Regular Body PVC Cement

| Part Number                | Size            | Std Pk | Mstr Ctn | Prod Code |
|----------------------------|-----------------|--------|----------|-----------|
| <a href="#">PVC02C-005</a> | <b>1/4 Pint</b> | 24     | 0        | 705       |
| <a href="#">PVC02C-010</a> | <b>1/2 Pint</b> | 24     | 0        | 705       |
| <a href="#">PVC02C-020</a> | <b>Pint</b>     | 12     | 0        | 705       |
| <a href="#">PVC02C-030</a> | <b>Quart</b>    | 12     | 0        | 705       |
| <a href="#">PVC02C-040</a> | <b>Gallon</b>   | 6      | 0        | 705       |

**For Technical Information See Solvent Cements**



## Solvent Cements Product PVC Low VOC Cements

### PVC Low VOC Cements



**PVC-05 CLEAR/GRAY:** Medium bodied, fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter in industrial, plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.

#### PVC-05 Clear Medium Body PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC05C-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC05C-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC05C-020  | Pint     | 12     | 0        | 705       |
| PVC05C-030  | Quart    | 12     | 0        | 705       |
| PVC05C-040  | Gallon   | 6      | 0        | 705       |

For Technical Information See Solvent Cements



#### PVC-05 Gray Medium Body PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC05G-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC05G-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC05G-020  | Pint     | 12     | 0        | 705       |
| PVC05G-030  | Quart    | 12     | 0        | 705       |
| PVC05G-040  | Gallon   | 6      | 0        | 705       |



**PVC-21 BLUE:** Medium bodied, fast setting, high strength PVC cement. It is suitable for use on rigid PVC with interference fit Schedule 40 thru 6" and Schedule 80 thru 4". Can be used without primer on PVC Schedule 40 and SDR pressure water piping systems through 4" if local code permits. Do not use PVC-21 without primer in any other application, schedule, or size such as Schedule 80 industrial applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

#### PVC-21 Blue Medium Body PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC21B-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC21B-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC21B-020  | Pint     | 12     | 0        | 705       |
| PVC21B-030  | Quart    | 12     | 0        | 705       |
| PVC21B-040  | Gallon   | 6      | 0        | 705       |

For Technical Information See Solvent Cements



**PVC-25 AQUA BLUE WET-N-DRY:** (will fade to CLEAR in sunlight) Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Formulated for wet conditions and quick pressurization. Designed for irrigation, plumbing, and pool & spa applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

#### PVC-25 Aqua Blue Wet-N-Dry Medium Body PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC25B-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC25B-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC25B-020  | Pint     | 12     | 0        | 705       |
| PVC25B-030  | Quart    | 12     | 0        | 705       |
| PVC25B-040  | Gallon   | 6      | 0        | 705       |

Solvent Cements Product  
**PVC Low VOC Cements**



**PVC Low VOC Cements**



**PVC-27 Clear Cold-N-Hot Medium Body PVC Cement** (continued)

| Part Number | Size   | Std Pk | Mstr Ctn | Prod Code |
|-------------|--------|--------|----------|-----------|
| PVC27C-030  | Quart  | 12     | 0        | 705       |
| PVC27C-040  | Gallon | 6      | 0        | 705       |



**PVC-26 BLUE POOL-PRO™:** (will fade to CLEAR in sunlight) Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Specially formulated for pool maintenance and repair - wet or quick pressurization conditions. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

**PVC-37 EverTUFF® TURF™ BLUE:** Medium Bodied, very fast setting. PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for wet conditions. Designed with slightly higher viscosity for use with demanding Turf, Agriculture and Well Casing applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, W, U.P. Code.

**PVC-26 Blue POOL-PRO™ Medium Body PVC Cement**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC26B-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC26B-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC26B-020  | Pint     | 12     | 0        | 705       |
| PVC26B-030  | Quart    | 12     | 0        | 705       |
| PVC26B-040  | Gallon   | 6      | 0        | 705       |



**PVC-37 EverTUFF® TURF™ BLUE**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC37B-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC37B-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC37B-020  | Pint     | 12     | 0        | 705       |
| PVC37B-030  | Quart    | 12     | 0        | 705       |
| PVC37B-040  | Gallon   | 6      | 0        | 705       |



**PVC-27 CLEAR COLD-N-HOT:** Medium bodied, very fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for -15°F to 110°F (-26°C to 43°C) weather conditions. Designed for industrial, plumbing, irrigation, pool & spa, electrical conduit and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

**PVC-50 HOT BLUE:** Medium bodied, very fast setting, high strength PVC cement. Can be used on PVC with interference fit for Schedule 40 thru 6" and Schedule 80 thru 4". Hot Blue premium all-weather formulation is excellent for use in challenging conditions including wet, damp or cold temperatures in irrigation, plumbing DWV, pool & spa, and non-pressure applications. PVC-50 may be used without primer on Schedule 40 pipe and fittings if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

**PVC-27 Clear Cold-N-Hot Medium Body PVC Cement**

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code |
|-------------|------|--------|----------|-----------|
| PVC27C-020  | Pint | 12     | 0        | 705       |

**PVC-50 HOT BLUE Medium Body PVC Cement**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC50B-005  | 1/4 Pint | 24     | 0        | 705       |

Made in the U.S.A.

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas  
See Spears® On-line Catalog @ [www.spearsmfg.com](http://www.spearsmfg.com) for Pricing





## Solvent Cements Product PVC Low VOC Cements

### PVC Low VOC Cements

#### PVC-50 HOT BLUE Medium Body PVC Cement (continued)

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC50B-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC50B-020  | Pint     | 12     | 0        | 705       |
| PVC50B-030  | Quart    | 12     | 0        | 705       |
| PVC50B-040  | Gallon   | 6      | 0        | 705       |



**PVC-95 CLEAR/BLUE Flexible:** Medium bodied, fast setting PVC cement specially formulated for use on flex-to-flex and flex-to-rigid PVC connections with interference fit through 6" and Schedule 80 through 3". Maintains high-strength, flexible joints. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

#### PVC-95 Clear Medium Body Flexible PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC95C-005  | 1/4 Pint | 24     | 0        | 705       |
| PVC95C-010  | 1/2 Pint | 24     | 0        | 705       |
| PVC95C-020  | Pint     | 12     | 0        | 705       |
| PVC95C-030  | Quart    | 12     | 0        | 705       |
| PVC95C-040  | Gallon   | 6      | 0        | 705       |



#### PVC-95 Blue Medium Body Flexible PVC Cement

| Part Number | Size   | Std Pk | Mstr Ctn | Prod Code |
|-------------|--------|--------|----------|-----------|
| PVC95B-030  | Quart  | 12     | 0        | 705       |
| PVC95B-040  | Gallon | 6      | 0        | 705       |



**PVC-11 GRAY:** Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter. Medium set allows more working time in warm weather and has good gap filling properties. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA B137.3, B181.2.

#### PVC-11 Gray Heavy Body PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC11G-010  | 1/2 Pint | 24     | 0        | 706       |
| PVC11G-020  | Pint     | 12     | 0        | 706       |
| PVC11G-030  | Quart    | 12     | 0        | 706       |
| PVC11G-040  | Gallon   | 6      | 0        | 706       |



**PVC-17 CLEAR/GRAY:** Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter (non-pressure applications only up to 18"). Medium set allows more working time in warm weather and has good gap filling properties. Designed for plumbing, industrial, pool, irrigation and electrical piping systems. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code (Clear/Gray); CSA B137.3, B181.2 (Gray only).

#### PVC-17 Gray Heavy Body PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC17G-010  | 1/2 Pint | 24     | 0        | 706       |
| PVC17G-020  | Pint     | 12     | 0        | 706       |
| PVC17G-030  | Quart    | 12     | 0        | 706       |

Solvent Cements Product  
**PVC Low VOC Cements & CPVC Low VOC Cements**



**PVC Low VOC Cements**

**PVC-17 Gray Heavy Body PVC Cement (continued)**

| Part Number | Size   | Std Pk | Mstr Ctn | Prod Code |
|-------------|--------|--------|----------|-----------|
| PVC17G-040  | Gallon | 6      | 0        | 706       |



**PVC-19 Gray Extra-Heavy Body PVC Cement**

| Part Number               | Size     | Std Pk | Mstr Ctn | Prod Code |
|---------------------------|----------|--------|----------|-----------|
| PVC19G-020                | Pint     | 12     | 0        | 706       |
| PVC19G-030                | Quart    | 12     | 0        | 706       |
| PVC19G-040                | Gallon   | 4      | 0        | 706       |
| PVC19G-040-F <sup>1</sup> | Gallon   | 6      | 0        | 706       |
| PVC19G-050                | 5 Gallon | 1      | 0        | 706       |

<sup>1</sup> PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"

**PVC-17 Clear Heavy Body PVC Cement**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PVC17C-010  | 1/2 Pint | 24     | 0        | 706       |
| PVC17C-020  | Pint     | 12     | 0        | 706       |
| PVC17C-030  | Quart    | 12     | 0        | 706       |
| PVC17C-040  | Gallon   | 6      | 0        | 706       |



**CPVC Low VOC Cements**

Heavy bodied cements are specifically formulated for CPVC plastic pipe and fittings including a variety of One-Step (no primer required) CPVC specialty cements. These products are ideal for use in hot/cold water plumbing systems, water treatment and chemical plants, as well as industrial piping systems.

**See specific cement size limitations for One - Step use.**

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 2-Year Shelf Life



**PVC-19 WHITE/GRAY:** Extra heavy bodied, slow setting PVC cement for all classes and schedules with interference fit through 30" diameter. Designed for large size piping systems requiring high gap filling properties such as industrial piping and fitting fabrication in pressure and non-pressure applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.

**PVC-19 White Extra-Heavy Body PVC Cement**

| Part Number               | Size     | Std Pk | Mstr Ctn | Prod Code |
|---------------------------|----------|--------|----------|-----------|
| PVC19W-020                | Pint     | 12     | 0        | 706       |
| PVC19W-030                | Quart    | 12     | 0        | 706       |
| PVC19W-040                | Gallon   | 4      | 0        | 706       |
| PVC19W-040-F <sup>1</sup> | Gallon   | 6      | 0        | 706       |
| PVC19W-050                | 5 Gallon | 1      | 0        | 706       |

<sup>1</sup> PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"

Made in the U.S.A.

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

See Spears® On-line Catalog @ [www.spearsmfg.com](http://www.spearsmfg.com) for Pricing

**CPVC-24 GRAY/ORANGE:** Heavy bodied, medium setting CPVC cement for all classes and schedules with interference fit through 24" diameter. High-strength, chemical-resistant solvent cement for use with CPVC piping systems carrying acids, bases, salts, and sodium hypochlorite. Ideal for use in waste water plants. Recommended for use on PVC industrial piping systems for chemical applications; best choice for both PVC and CPVC fume & air duct systems. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code.

**The Most Chemically Resistant Cement Available for Both PVC & CPVC Applications**

**CPVC-24 Gray Heavy Body CPVC Cement**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| CPVC24G-005 | 1/4 Pint | 24     | 0        | 707       |



## Solvent Cements Product CPVC Low VOC Cements

### CPVC Low VOC Cements

#### CPVC-24 Gray Heavy Body CPVC Cement (continued)

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| CPVC24G-010 | 1/2 Pint | 24     | 0        | 707       |
| CPVC24G-020 | Pint     | 12     | 0        | 707       |
| CPVC24G-030 | Quart    | 12     | 0        | 707       |
| CPVC24G-040 | Gallon   | 6      | 0        | 707       |



#### CPVC-29 Orange Extra Heavy Body CPVC Cement

| Part Number | Size   | Std Pk | Mstr Ctn | Prod Code |
|-------------|--------|--------|----------|-----------|
| CPVC29O-030 | Quart  | 12     | 0        | 707       |
| CPVC29O-040 | Gallon | 4      | 0        | 707       |

#### CPVC-24 Orange Heavy Body CPVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| CPVC24O-005 | 1/4 Pint | 24     | 0        | 707       |
| CPVC24O-010 | 1/2 Pint | 24     | 0        | 707       |
| CPVC24O-020 | Pint     | 12     | 0        | 707       |
| CPVC24O-030 | Quart    | 12     | 0        | 707       |
| CPVC24O-040 | Gallon   | 6      | 0        | 707       |



**CTS-5 EverTUFF® YELLOW:** Medium bodied, fast setting cement for copper tube size pipe and fittings with interference fit through 2" diameter. ONE STEP CEMENT - formulated for use without primer if local code permits. Listings: ASTM F493/D2846, NSF®-PW, DWV, SW, U.P. Code, CSA B137.6, B181.2. Maximum 2" size for One - Step use (check codes).

Approved for All Copper Tube Size (CTS) Hot & Cold Water Distribution Systems, Including Spears® EverTUFF® and Competitors'

#### CTS-5 EverTUFF® One-Step CTS CPVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| CTS5-005    | 1/4 Pint | 24     | 0        | 701       |
| CTS5-010    | 1/2 Pint | 24     | 0        | 701       |
| CTS5-020    | Pint     | 12     | 0        | 701       |
| CTS5-030    | Quart    | 12     | 0        | 701       |
| CTS5-040    | Gallon   | 6      | 0        | 701       |

**CPVC-29 Solvent Cement:** CPVC-29 GRAY/ORANGE: CPVC-29 is an extra-heavy bodied, slow setting gray or orange CPVC cement for all classes and schedules with interference fit through 24" diameter. CPVC-29 is an industrial high-quality solvent cement for applications requiring high gap-filling properties for large diameter fabricated fittings and fume & duct fittings. Recommended for use on PVC or CPVC piping systems in chemical applications. Listings: ASTM F493, GREENGUARD GOLD

The Most Chemically Resistant Cement Available for Both PVC & CPVC Applications

#### CPVC-29 Gray Extra Heavy Body CPVC Cement

| Part Number | Size   | Std Pk | Mstr Ctn | Prod Code |
|-------------|--------|--------|----------|-----------|
| CPVC29G-030 | Quart  | 12     | 0        | 707       |
| CPVC29G-040 | Gallon | 4      | 0        | 707       |

Solvent Cements Product  
**CPVC Low VOC Cements & ABS Low VOC Cements**



**CPVC Low VOC Cements**



**FS-5 RED:** One-Step (no primer required) CPVC cement specifically formulated and approved for use with Spears® **FlameGuard®** and other approved CPVC Fire Sprinkler Products with interference fit through 3". See publication FG-3, **FlameGuard®** Installation Instructions for additional application details. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code, UL®, FM® Approved.

**Maximum 3" size.**

**FS-5 FlameGuard® One-Step CPVC Cement**

| Part Number             | Size         | Std Pk | Mstr Ctn | Prod Code |
|-------------------------|--------------|--------|----------|-----------|
| <a href="#">FS5-020</a> | <b>Pint</b>  | 12     | 0        | 703       |
| <a href="#">FS5-030</a> | <b>Quart</b> | 12     | 0        | 703       |



**LW-5 MUSTARD:** One-Step (no primer required) CPVC cement specifically formulated and approved for use with Spears® **LabWaste®** CPVC Corrosive Waste Drainage System Products with interference fit through 24". See Publication LW-4, Technical Information, for application details. Listings: ASTM F493, NSF®-CW, PW, DWV, SW, U.P. Code, ICC-ES PMG.

**For use in joining LabWaste® only.**

**The Only Chemically Resistant Cement Approved for Spears® LabWaste®**

**LW-5 LabWaste® One-Step CPVC Cement**

| Part Number             | Size            | Std Pk | Mstr Ctn | Prod Code |
|-------------------------|-----------------|--------|----------|-----------|
| <a href="#">LW5-020</a> | <b>Pint</b>     | 12     | 0        | 704       |
| <a href="#">LW5-030</a> | <b>Quart</b>    | 12     | 0        | 704       |
| <a href="#">LW5-040</a> | <b>Gallon</b>   | 6      | 0        | 704       |
| <a href="#">LW5-050</a> | <b>5 Gallon</b> | 1      | 0        | 704       |

**ABS Low VOC Cements**

ABS cements are specially formulated for rigid ABS pipe and fittings in all classes, schedules and fittings having interference type sockets. These medium-bodied, fast setting cements are used for all classes and schedules with interference fit through 8" diameter in ABS drain, waste and vent systems (DWV), and sewer applications. Do not use primer on ABS pipe and fittings.



- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life

**ABS-73 BLACK:** Medium bodied, fast setting, high strength ABS solvent cement for all classes and schedules of pipe and fittings with interference fit through 8" diameter. Listings: ASTM D2235, NSF®-DWV, SW, U.P. Code.

**ABS-73 Black Medium Body ABS Cement**

| Part Number                | Size            | Std Pk | Mstr Ctn | Prod Code |
|----------------------------|-----------------|--------|----------|-----------|
| <a href="#">ABS73B-005</a> | <b>1/4 Pint</b> | 24     | 0        | 708       |
| <a href="#">ABS73B-010</a> | <b>1/2 Pint</b> | 24     | 0        | 708       |
| <a href="#">ABS73B-020</a> | <b>Pint</b>     | 12     | 0        | 708       |
| <a href="#">ABS73B-030</a> | <b>Quart</b>    | 12     | 0        | 708       |
| <a href="#">ABS73B-040</a> | <b>Gallon</b>   | 6      | 0        | 708       |



**ABS-71 YELLOW/MILKY:** Medium bodied, fast setting, high strength ABS solvent cement for all classes and schedules of pipe and fittings with interference fit through 8" diameter. Listings: ASTM D2235, NSF®-DWV, SW, U.P. Code, CSA (Yellow Only) B181.1.

**ABS-71 Yellow Medium Body ABS Cement**

| Part Number                | Size            | Std Pk | Mstr Ctn | Prod Code |
|----------------------------|-----------------|--------|----------|-----------|
| <a href="#">ABS71Y-005</a> | <b>1/4 Pint</b> | 24     | 0        | 708       |





## Solvent Cements Product

### ABS Low VOC Cements & ABS to PVC Transition & Multi Purpose Low VOC Cements

#### ABS Low VOC Cements

##### ABS-71 Yellow Medium Body ABS Cement (continued)

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| ABS71Y-010  | 1/2 Pint | 24     | 0        | 708       |
| ABS71Y-020  | Pint     | 12     | 0        | 708       |
| ABS71Y-030  | Quart    | 12     | 0        | 708       |
| ABS71Y-040  | Gallon   | 6      | 0        | 708       |



##### ABS-71 Milky Medium Body ABS Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| ABS71M-005  | 1/4 Pint | 24     | 0        | 708       |
| ABS71M-010  | 1/2 Pint | 24     | 0        | 708       |
| ABS71M-020  | Pint     | 12     | 0        | 708       |
| ABS71M-030  | Quart    | 12     | 0        | 708       |
| ABS71M-040  | Gallon   | 6      | 0        | 708       |

#### ABS to PVC Transition & Multi Purpose Low VOC Cements

Designed for joining PVC, ABS, CPVC and Styrene pipe and fittings, involving both similar materials and transition joints between dissimilar plastic materials.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life



**ABS TO PVC-94 ABS-PVC GREEN:** Medium bodied, fast setting transition cement for all classes and schedules with interference fit through 6" diameter (not for Schedule 80). Specifically designed for use on ABS to PVC transition joints in non-pressure systems. Suitable for sewer and DWV applications. Listings: ASTM D3138, NSF®-DWV, SW, U.P. Code.

##### ABS TO PVC-94 Green Medium Body ABS to PVC Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| TRAN94G-005 | 1/4 Pint | 24     | 0        | 708       |
| TRAN94G-010 | 1/2 Pint | 24     | 0        | 708       |
| TRAN94G-020 | Pint     | 12     | 0        | 708       |
| TRAN94G-030 | Quart    | 12     | 0        | 708       |
| TRAN94G-040 | Gallon   | 6      | 0        | 708       |



**MP-90 MULTI-PURPOSE CLEAR:** Medium bodied, fast setting, multi-purpose cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. High-strength cement for PVC and CPVC pressure and on ABS and styrene low-pressure systems. Not for use as a transition cement between different materials (i.e., not for PVC-CPVC, PVC-ABS, etc. transitions).

##### MP-90 Clear Multi-Purpose Cement

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| MP90C-005   | 1/4 Pint | 24     | 0        | 708       |
| MP90C-010   | 1/2 Pint | 24     | 0        | 708       |
| MP90C-020   | Pint     | 12     | 0        | 708       |
| MP90C-030   | Quart    | 12     | 0        | 708       |



## Low Extractable Cement



**LX-5 Clear:** One-Step (no primer required) PVC cement specifically formulated for use with Spears® Low Extractable PVC piping, with interference fit through 6". Unlike conventional PVC solvent cements, LX-5 contains fewer contaminants and cures quickly to reduce potential for TOC contamination. See publication LX-4, Low-Extractable Ultra Pure Water Systems, for application details.

**Maximum 6" size for One - Step use (check code). 3-Year Shelf Life**

## LX-5 Low Extractable One-Step PVC Cement

| Part Number              | Size  | Std Pk | Mstr Ctn | Prod Code |
|--------------------------|-------|--------|----------|-----------|
| <a href="#">LX5C-020</a> | Pint  | 12     | 0        | 702       |
| <a href="#">LX5C-030</a> | Quart | 12     | 0        | 702       |

## Low VOC Solvent Primers &amp; Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with *SCAQMD Rule 1168/316A*.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life



**PRIMER21-68 PURPLE/CLEAR:** Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

## PRIMER21-68 Clear Primer

| Part Number                    | Size     | Std Pk | Mstr Ctn | Prod Code |
|--------------------------------|----------|--------|----------|-----------|
| <a href="#">PRIM21-68C-005</a> | 1/4 Pint | 24     | 0        | 709       |
| <a href="#">PRIM21-68C-010</a> | 1/2 Pint | 24     | 0        | 709       |
| <a href="#">PRIM21-68C-020</a> | 1 Pint   | 12     | 0        | 709       |
| <a href="#">PRIM21-68C-030</a> | 1 Quart  | 12     | 0        | 709       |
| <a href="#">PRIM21-68C-040</a> | 1 Gallon | 6      | 0        | 709       |



## PRIMER21-68 Purple Primer

| Part Number                    | Size     | Std Pk | Mstr Ctn | Prod Code |
|--------------------------------|----------|--------|----------|-----------|
| <a href="#">PRIM21-68P-005</a> | 1/4 Pint | 24     | 0        | 709       |
| <a href="#">PRIM21-68P-010</a> | 1/2 Pint | 24     | 0        | 709       |
| <a href="#">PRIM21-68P-020</a> | 1 Pint   | 12     | 0        | 709       |





Solvent Cements Product  
**Low VOC Solvent Primers & Cleaners**

**Low VOC Solvent Primers & Cleaners**

**PRIMER21-68 Purple Primer (continued)**

| Part Number    | Size     | Std Pk | Mstr Ctn | Prod Code |
|----------------|----------|--------|----------|-----------|
| PRIM21-68P-030 | 1 Quart  | 12     | 0        | 709       |
| PRIM21-68P-040 | 1 Gallon | 6      | 0        | 709       |



**PRIMER-75 INDUSTRIAL DUTY AQUA BLUE WET-N-DRY:** Fast acting industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Formulated for wet conditions and quick pressurization in Turf, Agriculture, Pool & Spa applications. Formulated for wet conditions. Listings: ASTM F656, NSF®-PW, DWV, SW

**PRIMER-75 Aqua Blue Wet-N-Dry Industrial Strength**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PRIM75B-005 | 1/4 Pint | 24     | 0        | 709       |
| PRIM75B-010 | 1/2 Pint | 24     | 0        | 709       |
| PRIM75B-020 | Pint     | 12     | 0        | 709       |
| PRIM75B-030 | Quart    | 12     | 0        | 709       |
| PRIM75B-040 | Gallon   | 6      | 0        | 709       |



**PRIMER21-70 INDUSTRIAL GRADE PURPLE/CLEAR:** Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

**PRIMER21-70 Clear Industrial Strength Primer**

| Part Number    | Size     | Std Pk | Mstr Ctn | Prod Code |
|----------------|----------|--------|----------|-----------|
| PRIM21-70C-005 | 1/4 Pint | 24     | 0        | 709       |

**PRIMER21-70 Clear Industrial Strength Primer (continued)**

| Part Number    | Size     | Std Pk | Mstr Ctn | Prod Code |
|----------------|----------|--------|----------|-----------|
| PRIM21-70C-010 | 1/2 Pint | 24     | 0        | 709       |
| PRIM21-70C-020 | 1 Pint   | 12     | 0        | 709       |
| PRIM21-70C-030 | 1 Quart  | 12     | 0        | 709       |
| PRIM21-70C-040 | 1 Gallon | 6      | 0        | 709       |



**PRIMER21-70 Purple Industrial Strength Primer**

| Part Number    | Size     | Std Pk | Mstr Ctn | Prod Code |
|----------------|----------|--------|----------|-----------|
| PRIM21-70P-005 | 1/4 Pint | 24     | 0        | 709       |
| PRIM21-70P-010 | 1/2 Pint | 24     | 0        | 709       |
| PRIM21-70P-020 | 1 Pint   | 12     | 0        | 709       |
| PRIM21-70P-030 | 1 Quart  | 12     | 0        | 709       |
| PRIM21-70P-040 | 1 Gallon | 6      | 0        | 709       |



**CLEANER-65 CLEAR CLEANER:** Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.

**CLEANER-65 Clear Cleaner**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| CLEAN65-005 | 1/4 Pint | 24     | 0        | 709       |
| CLEAN65-010 | 1/2 Pint | 24     | 0        | 709       |
| CLEAN65-020 | Pint     | 12     | 0        | 709       |
| CLEAN65-030 | Quart    | 12     | 0        | 709       |
| CLEAN65-040 | Gallon   | 6      | 0        | 709       |

**Solvent Cements Product**  
**Low VOC Solvent Primers & Cleaners & BLUE 75™ Thread Sealant & Applicators & Accessories**



**Low VOC Solvent Primers & Cleaners**



**PRIMER CLEANER-64 PURPLE:** Combination of Cleaner for removing grease, oil and dirt from the bonding surfaces & Primer for softening PVC & CPVC pipe and fitting surfaces for solvent cement welding.

**PRIMER CLEANER-64 Purple Primer Cleaner**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| PC64P-005   | 1/4 Pint | 24     | 0        | 709       |
| PC64P-010   | 1/2 Pint | 24     | 0        | 709       |
| PC64P-020   | Pint     | 12     | 0        | 709       |
| PC64P-030   | Quart    | 12     | 0        | 709       |
| PC64P-040   | Gallon   | 6      | 0        | 709       |

**BLUE 75™ Thread Sealant**



**BLUE 75™ Thread Sealant**

| Part Number | Size     | Std Pk | Mstr Ctn | Prod Code |
|-------------|----------|--------|----------|-----------|
| SB75-005    | 1/4 Pint | 24     | 0        | 895       |
| SB75-010    | 1/2 Pint | 24     | 0        | 895       |
| SB75-020    | Pint     | 12     | 0        | 895       |
| SB75-030    | Quart    | 12     | 0        | 895       |

For Technical Information please see Blue 75™ Thread Sealant section

**Applicators & Accessories**

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code |
|-------------|------|--------|----------|-----------|
|-------------|------|--------|----------|-----------|

**Can-Mate Kit**

**Plastic Carrier Strap and two (2) Can-Mate 150 adjustable Daubers for carrying of 1/4 pint, 1/2 pint, pint or quart cans of cement & primer.**



|        |           |   |    |     |
|--------|-----------|---|----|-----|
| CM-KIT | 2 @1-1/4" | 1 | 10 | 710 |
|--------|-----------|---|----|-----|

**Can-Mate Dauber**

**Adjustable Plastic Applicator with Telescoping Stem for use with Standard 1/2 Pint, Pint and Quart Cans.**



See application footnote below

|        |        |    |   |     |
|--------|--------|----|---|-----|
| CM-50  | 1/2"   | 50 | 0 | 710 |
| CM-75  | 3/4"   | 50 | 0 | 710 |
| CM-150 | 1-1/4" | 50 | 0 | 710 |

1/2" Diameter for pipe sizes up to 1"; 3/4" Diameter for pipe size to 1-1/2", 1-1/4" Diameter for pipe size 1-1/2" to 3"

**Cap Dauber**

**Fits 1-3/4" Neck Cans. Size by Dauber Diameter and Can Fitment. See application footnotes below**



|        |                   |    |     |     |
|--------|-------------------|----|-----|-----|
| DQP-50 | 1/2" for 1/4 Pint | 50 | 400 | 710 |
| DQP-75 | 3/4" for 1/4 Pint | 50 | 0   | 710 |
| DHP-38 | 3/8" for 1/2 Pint | 50 | 400 | 710 |
| DHP-50 | 1/2" for 1/2 Pint | 50 | 400 | 710 |
| DHP-75 | 3/4" for 1/2 Pint | 50 | 0   | 710 |
| DP-62  | 5/8" for Pint     | 50 | 0   | 710 |
| DP-75  | 3/4" for Pint     | 50 | 0   | 710 |
| DP-125 | 1-1/4" for Pint   | 50 | 0   | 710 |
| DQ-62  | 5/8" for Quart    | 50 | 0   | 710 |
| DQ-75  | 3/4" for Quart    | 50 | 0   | 710 |
| DQ-125 | 1-1/4" for Quart  | 50 | 0   | 710 |

3/8" Diameter for pipe sizes to 3/4", 1/2" Diameter for pipe sizes to 1"; 5/8" Diameter for pipe sizes to 1-1/4", 3/4" Diameter for pipe size to 1-1/2, 1-1/4" Diameter for pipe size 1-1/2" to 3"



## Solvent Cements Product Applicators & Accessories

### Applicators & Accessories

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code |
|-------------|------|--------|----------|-----------|
|-------------|------|--------|----------|-----------|

#### Swab - Wire handle

4" cotton for pipe size 6" & larger.



#### Replacement Adjustable Swab (Swabs Only)

4 Swabs per Bag

MSRP per Bag of 4

|      |           |    |   |     |
|------|-----------|----|---|-----|
| 8020 | 4" Length | 25 | 0 | 710 |
|------|-----------|----|---|-----|

|        |    |   |    |     |
|--------|----|---|----|-----|
| S14109 | 4" | 1 | 12 | 710 |
|--------|----|---|----|-----|



#### Swab - Small Cap

Fits 1-3/4" Neck Quart Cans (MT-651). 4" length for pipe size 3" to 8".



#### Roller - Small Cap

Fits 1-3/4" Neck Quart Cans (MT-651). Replaceable cover. For pipe size 3" to 6".



|      |           |    |   |     |
|------|-----------|----|---|-----|
| 5020 | 4" Length | 24 | 0 | 710 |
|------|-----------|----|---|-----|

|      |           |    |   |     |
|------|-----------|----|---|-----|
| 6020 | 4" length | 24 | 0 | 710 |
|------|-----------|----|---|-----|

#### Swab - Large Cap

Fits 2-7/8" Neck Gallon Can (MT-648). For pipe size 6" & larger.



#### Roller - Can, Paint Type

Fits Paint Type Quart Can (MT-653). For use with pipe sizes 3" to 6".



|      |           |    |   |     |
|------|-----------|----|---|-----|
| 4020 | 4" Length | 24 | 0 | 710 |
|------|-----------|----|---|-----|

|      |           |    |   |     |
|------|-----------|----|---|-----|
| 3020 | 3" length | 20 | 0 | 710 |
|------|-----------|----|---|-----|

#### Swab with Heavy Handle

For pipe size 6" & larger



#### Roller - Large Cap

7" Roller Fits (MT-648) Empty Gallon Wide Mouth Cans - For Pipe Sizes 6" & Larger



|      |           |    |   |     |
|------|-----------|----|---|-----|
| 4520 | 4" length | 12 | 0 | 710 |
|------|-----------|----|---|-----|

|      |           |    |   |     |
|------|-----------|----|---|-----|
| 7020 | 7" length | 20 | 0 | 710 |
|------|-----------|----|---|-----|

#### Adjustable Swab

4" Swab & Handle for Pipe Sizes 4" through 8"



#### Roller with Heavy Handle

Replaceable Cover. For pipe size 6" & larger.



Adjustable Length, Dual Cap design fits Quart & Gallon containers. Bulk pack and Replacement Swabs Available  
MSRP Each

|        |    |   |    |     |
|--------|----|---|----|-----|
| S14108 | 4" | 1 | 12 | 710 |
|--------|----|---|----|-----|

|      |           |    |   |     |
|------|-----------|----|---|-----|
| 5520 | 4" length | 12 | 0 | 710 |
| 6520 | 6" length | 12 | 0 | 710 |

Solvent Cements Product  
**Applicators & Accessories**



**Applicators & Accessories**

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code |
|-------------|------|--------|----------|-----------|
|-------------|------|--------|----------|-----------|

**Roller Replacement Covers**

Fits Rollers with Heavy Handles #5520, #6020 & #6520. Sold as Pack of 2, full pack only.



|        |                         |   |    |     |
|--------|-------------------------|---|----|-----|
| 5520-1 | Fits 5520 & 6020 Roller | 1 | 75 | 710 |
| 6520-1 | Fits 6520 Roller        | 1 | 50 | 710 |

**Cap Brushes**

For Pint and Quart Cans



|        |               |    |   |     |
|--------|---------------|----|---|-----|
| KD-110 | 4-1/2" Length | 25 | 0 | 710 |
| KD-112 | 5-1/2" length | 25 | 0 | 710 |

**Acid Brush**

Small Utility Brush



|      |      |     |   |     |
|------|------|-----|---|-----|
| AB-1 | 1/2" | 144 | 0 | 710 |
|------|------|-----|---|-----|

**Standard Empty Cans**

1-3/4" Neck



|        |          |    |   |     |
|--------|----------|----|---|-----|
| MT-656 | 1/4 Pint | 24 | 0 | 710 |
| MT-655 | 1/2 Pint | 24 | 0 | 710 |
| MT-654 | Pint     | 12 | 0 | 710 |
| MT-651 | Quart    | 12 | 0 | 710 |
| MT-647 | Gallon   | 6  | 0 | 710 |

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code |
|-------------|------|--------|----------|-----------|
|-------------|------|--------|----------|-----------|

**Large Mouth Empty Can**

2-7/8" Neck



|        |        |   |   |     |
|--------|--------|---|---|-----|
| MT-648 | Gallon | 6 | 0 | 710 |
|--------|--------|---|---|-----|

**Easy Pour Spout**

Fits 1/4 Pint, 1/2 Pint, Pint, Quart, & Gallon Can 1-3/4" Neck



|       |     |     |   |     |
|-------|-----|-----|---|-----|
| EPS-1 | N/A | 500 | 0 | 710 |
|-------|-----|-----|---|-----|

**Empty Paint Type Cans**

|        |        |    |   |     |
|--------|--------|----|---|-----|
| MT-652 | Pint   | 12 | 0 | 710 |
| MT-653 | Quart  | 12 | 0 | 710 |
| MT-650 | Gallon | 4  | 0 | 710 |



**Deburring Tool**

Cone Type for PVC, CPVC, ABS, PE & PB pipe from 1/2" through 2"



|       |                 |   |   |     |
|-------|-----------------|---|---|-----|
| DEB-2 | 1/2" to 2" Pipe | 1 | 6 | 710 |
|-------|-----------------|---|---|-----|